

- 1) After removing the idler pulley from the bike, gently pry the bushing from the shaft.



- 2) After the bushing is removed, tap the shaft out from the back side of the pulley.



- 3) With the pulley face down, insert a medium screwdriver into the bearing hole. Angle it so it engages the bottom bearing edge and gently tap to remove the outer bearing and spacer bushing.



- 4) Turn the pulley face up and support its edge with the old bearing. Now, tap the inner bearing out.



- 5) After cleaning all parts thoroughly, snap the new bearings into the pulley with the spacer between them.



- 6) When reinstalling the pulley on the bike, be sure the chain is routed correctly. The drive side goes in the inner groove and under the pulley. The return side is in the outer groove on top of the pulley. Also note that the chain retaining bracket has the longer leg on top to restrain the return chain. The axel screw should be tightened snugly but not stripped.

